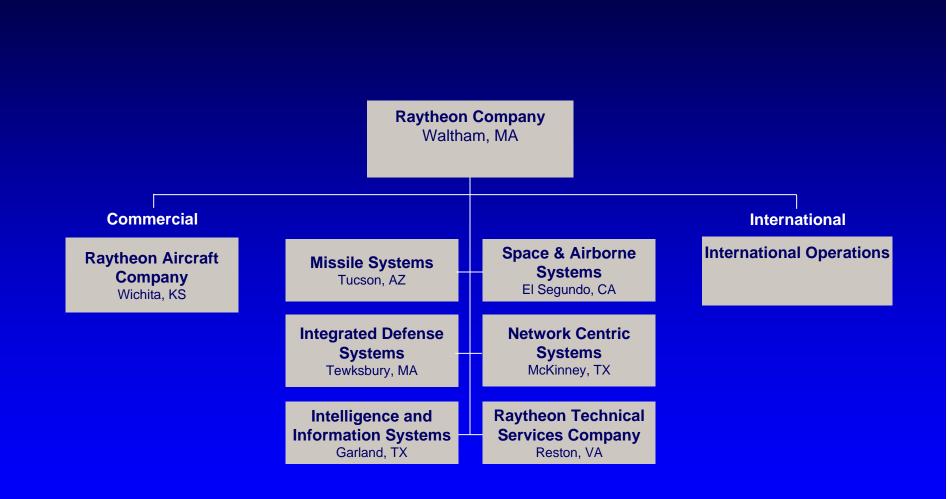
Systems Engineering Cost Estimation Real Life Experiences at Garland

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IIS and Garland in the Raytheon Organization

Raytheon Intelligence and Information Systems



IIS Locations



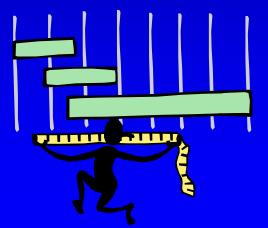


Based on Fact?



- Are Your Systems Engineering Costs Based on Facts From Your Customer?
- Can You Consistently Repeat Your Estimation Process?
- Do You Have a Historical Basis for Future Estimates?





Reality



- Systems Engineering Bids Tend to be a % of Another Discipline's Estimate – Typically Software (Software Intensive Systems)
- The WBS used does not promote repeatability and consistency from program to program





Topics, Agenda, ...



- Why Formal Systems Engineering Cost Estimation?
- Garland Experiences

Motivation for Improving Systems Engineering Cost Estimation



- Consistency in the Bidding Process
- Bidding Accuracy
- Improve Cost Realism
- Increased Trade Space
- Systems Engineering is Just Not LOE
- Increased Emphasis by Customer Community for Robust Systems Engineering
- CMMI

Formal Cost Estimation Essential for CMMI Levels 4-5

LAIDAAA



Level 4

- •Quantitative Project Management
- Data Collection
- •Organizational Process Performance
- •Parametric Cost Estimation Model
- Model Calibration

Level 2

<u>Project Planning</u>
<u>Project Monitoring and Control</u>
Consistent WBS
Size and Complexity Drivers
Attribute-Based Estimates

Level 5 •Organizational Innovation and <u>Deployment</u> •Parametric Model Represents Innovative Approach

Level 3

....

<u>Integrated Project Monitoring</u>
Measurement Repository
Monitor Attributes

Actuals vs Plan

Cost Estimation Modeling



- Strongly Suggested in Order to Fulfill Requirements for CMMI Level 4
- One of the Cornerstones for Reaching CMMI Level 5
- Establish a Cost that is Directly Correlated with Customer Supplied Requirements and Sizing Artifacts
 - Counts from RFP
 - Descriptions of Interfaces
- Increase Integrity and Predictability of Cost Bid
- Improves Stakeholder Confidence in Cost Bid

Raytheon Six Sigma

Ray Heon Intelligence and Information Systems



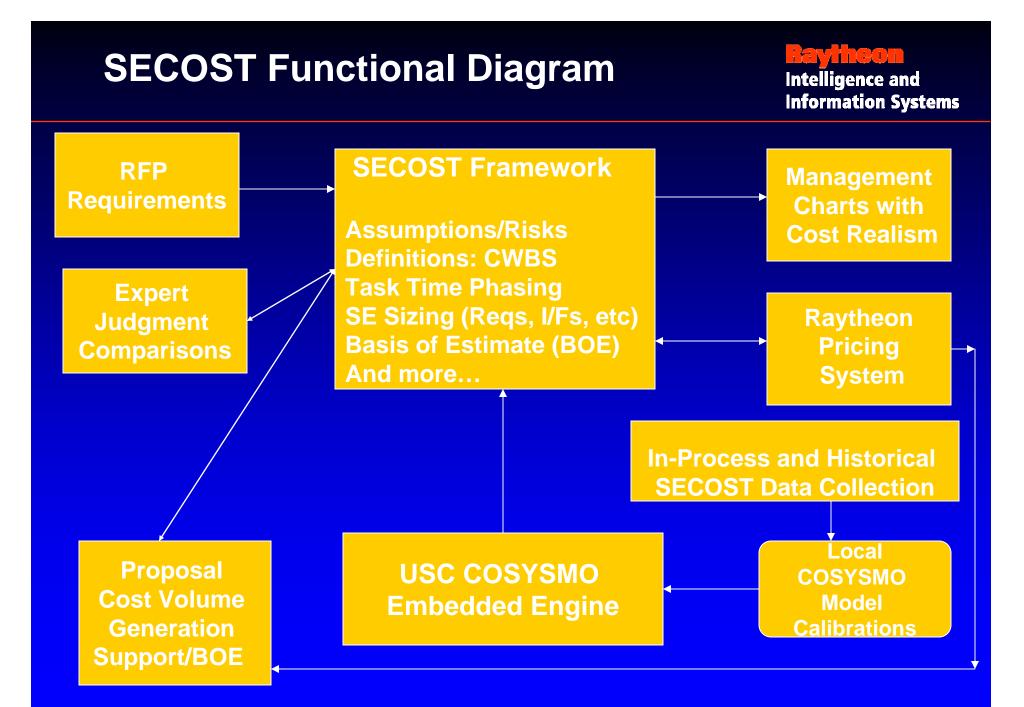
Disciplined Approach for Continuous Process Improvement

7/20/2004 Page 10

Raytheon Six Sigma Results – SE Cost Estimation

Ray Incom Intelligence and <u>Information</u> Systems

- Established a Standard Process for SE Estimation
- Defined a Standard WBS for Systems Engineering
 - Based on Raytheon Standard SE Process
- Developed Raytheon Version of COSYSMO (SECOST)
 - Embedded the Standard Estimation Process into the Tool
- Performed Data Collection to Support Model Calibration
 - Developed Tools to Assist Collection Process
 - 7 Historical Programs Completed
 - 5 Historical Programs In Progress
 - Established Method for In-Process Collection on Active Programs
- Performed Calibration of Raytheon Model
 - R-Squared ~ 0.98
 - MRE ~ 0.23
- Generated Comprehensive Suite of Training Materials
- Developed Automated BOE/Cost Proposal Generator
- Established a Direct Interface with the Raytheon Pricing System



7/20/2004 Page 12

SECOST Capabilities - 1



- Supports Multiple Levels of Estimate Formality/Complexity
 - Budgetary Estimate
 - Rough Order of Magnitude (ROM)
 - Proposal
- Embeds Local Systems Engineering Project Performance Project Data, including
 - Size and Productivity
 - Environmental Data
- Bi-directional Interfaces with the Raytheon Pricing System
- Provides for More Consistent Inputs and Outputs
- Historical Data Collection Mode as Well as a Costing Mode

SECOST Capabilities - 2



- Reduces Estimate Variability
- Focuses on Risk, Uncertainty
 - SE Sizing Confidence Levels Medium and Low results in Size growth
 - COSYSMO (Highest, Likely, Lowest) Effort Multiplier Selections
- Provides User Friendly Interface and Documentation
- Provides Convenient Means to Submit Other Costs to Pricing - Both Labor and Dollars
 - Program Management
 - Hardware Engineering
 - Logistics Support
 - etc.

SECOST- Table of Contents

Grey buttons are macro links to other areas of SECOST

Raytheon Intelligence and Information Systems

	Raytheon Customer Success Is Our Mission	Getting Start Information	ed Engine	d Systems eering (SE) Repository	Rel	OST Version ease History ject Change Log	EIA-632 Life Cycle Phases EIA-632 SE Activities	Perform Monte Carlo Simulation	SE Cost Tradeo	Hot Button links to tools,
ws	SECOST vers. 1.3 worksheet reference	Navig	Navigation		ws	SECOST vers. 1.3 worksheet reference		Navigati	tables,	
1	Project Executive Cost Summary	Go To			13	Project PC Pricing System Export		Go To	documentation	
2	Project CWBS, SE Sizing, & Valid Activities	Go	Go To		14	Project PC Pricing System Import		Go To		
3a	Project Estimate Assumptions	Assumptions			15	Project SECOST Management Review Charts		Go To		
3b	Project Estimate Risk Register	Risks			16	Garland Internal SE Bid Review Checklist		Go To		
4,5	Project and Garland Parameters	4. Parms I	5. Parms II		17	17 Garland COSYSMO Calibration		Go To		
6	Project Pre-Pricing and Post-Pricing Staffing	Pre-Pricing	Post-Pricing							
7	Project Labor Distribution and Past Allocations	Labor Distribution	Past Allocations							
8a	COSYSMO Application Factor Selection	Go To								
8b	COSYSMO Team Factor Selection	Go To			Ca	Can input additional labor and/or dollars			direct	
9	COSYSMO Model Computations	Go To			L					
10	COSYSMO Model-Based Hours by Phase	1 2 3 4	5 6 7 8							
11	Project Other Hours and/or Direct Dollars	Other Hours	Direct Dollars							
12a	Project REQ (System Requirements)	Go To								
12b	Project I/F (Major Interfaces)	Go To				Values from R establish size of				
12c	Project ALG (Critical Algorithms)	Go To						SE ello		
12d	Project SCN (Operational Scenarios)	Go To								

🖌 🕨 🕅 👌 Greetings 🔪 Table of Contents 🏑 1. Executive Cost Summary 🖌 2. WBS and Model Definition 🧹 3a. Project Assumptions 🤺 3b. Project Risks 🦯 3b. Risk E 🗐 📢 👘

SE Data Collection



- In-Process Data Collection
 - Uses the Standard Template (at each Program Gate)
 - Computes Requirements Volatility and Expansion Ratios from Gate to Gate
 - Provides Valuable Data for Program's In-Process (eg., ECP, EAC) Costing
 - Facilitates the Historical Data Collection
- Historical Data Collection
 - Uses a Special Mode within the SECOST Framework (at end of program)
 - Allows the Program to be Included in the Local Calibration

Leverages Heavily from the In-Process Data Collection Categorizes Cost Data from the Program into COSYSMO Buckets Profiles the Program's Effort Multipliers Provides End of Program Equivalent Sizing Information

Challenges



- COSYSMO Baseline Maturity
- Customer and Industry Acceptance
- Data Collection
- Phased Deployment through Pilot Implementations
- Everyone Views the Model as the "Silver Bullet"
- Training
- "A Fool with a Tool...is Still a Fool"